SPECIFICATIONS Double shell casing with cooling fans Furnace Construction High purity alumina fibrous insulation for max, energy saving Split cover enables faster cooling and easy operation Hydrogen detector and solenoid valve are included for safety measures The liquid evaporator is heatable with a precision temperature controller to produce a mixing of hydrogen and liquid vapor . The hydrogen gas furnace must be placed under a fume hood which is not included. 4 KW Max Power Input Voltage AC 208 - 240V single phase (30A air breaker is required) FeCr27Al7MO2 **Heating Elements** . Two heating zones: 8" (200 mm) length of each zone, 16" (400 mm) total Heating Zone Length . Constant temperature zone: 150 mm within +/- 1°C when two zones are set at same temperature +/- 1°C in heating Zone Temperature Uniformity 1100°C Continuous Working Temperature Recommended Heating Rate 10°C /min High purity quartz tube: Φ80 (OD)×Φ74 (ID) ×1000 L, mm Processing Tube and Flanges Vacuum flange: SS304 flanges are included to achieve vacuum up to 10<sup>^</sup> - 5 torr by turbopump. Two MET certified digital temperature controllers with 30 programmable segments for precise control of heating rate, cooling rate and dwell time. Temperature Controllers Built in PID Auto-Tune function with overheating & broken thermocouple protection. Over temperature protection and alarm allows for operation without attendant(s). +/- 1 °C temperature accuracy. RS485 port is installed in front of panel for PC connection PC control module and software is included for computerized temperature control. Click here to review detailed information. Two flowmeters 50-500ml/min are built on the gas inlets.

One flowmeter is for Hydrogen delivery while the other is mainly for CVD gas with liquid vapor Float Flow Meter The extra flowmeter is available upon request at extra cost. You may consider using our MFC gas delivery station 1 - 9 channel for more accurate gas control Bubbler/ Liquid Evaporator Such a liquid evaporator is suitable for liquid sources and chemical precursors delivery in CVD processes. One stainless steel container is included with capacity of 600 ml ( 800D x 200H, mm) The container is inserted into a small cylindrical heater with thermal insulation The container can be heated up to 250°C and controlled by a precision programmable temperature controller. Two SS needle valves and one pressure gauge are built on the container (click picture below to see details) One precision humidity monitor is connected to the processing tube flange with KF25 adaptor Measurement range: 0 - 100% RH with 1.5%FS accuracy, or -60° ~ +60° DP with +/-0.3° accuracy. Tips: You may adjust the evaporator's (water inside) temperature and H2 gas flow rate to achieve desired humidity level. Humidity Monitor (included) Hydrogen Detector System Working Temperature Range: 40°F to +149°F (-40°C to +65°C)

Alarm Point: H2 Limited Explosive Line 10% (10% LEL). Once detecting H2 gas beyond the point, it will shut off the inlet valve to the H2 automatically. (included) Please order Anti-Corrosive Capacitance Diaphragm Gauge for precision vacuum pressure display ( Please click pic below left-1) You may choose MTI multi-channel gas delivering system for precision gas flow control ( Please click pic below left 2 to order ) . If you run the furnace under vacuum condition instead of burning flammable, please consider to use Adixen Dry Vacuum Pump for Pumping Traces of Corrosive or Flammable Gases, Up to 10E-2 Torr - EQ-PV-ACP28G-LD ( Warning: Please don't use conventional pump for the safest operation, click pic below left 3 for details ) Options for upgrading When pressure control is required, you may consider using Automatic Pressure Controller with Dual Solenoid Valves and Gauge, 1E-4 - 1E3 Torr, 1/4 NPT(F) - EQ-KJF-2V for inlet and outlet ports. (Please click pic below right to order ) One-year limited warranty (Consumable parts such as processing tubes, o-rings, and heating elements are not covered by the Warranty warranty) All electric components ( >24V) of the furnace are UL / MET / CSA certified, not including other accessories like liquid evaporator and hydrogen detector The furnace is ready to pass TUV(UL61010) or CSA certification at extra cost. ( please click marks below to learn Compliance details) 1400×600×1200mm **Furnace Dimensions** Product Net Weight 100Kg Operation Instructions OTF-1200X-Warning Tube furnaces with alumina tubes are designed for using under vacuum and low pressure < 0.12 atm (absolute</li> The flow rate for gasses should be limited to < 200 SCCM (or 200 ml/min) for reducing thermal shocks to the tube Attention: A two-stage pressure regulator must be installed on the gas cylinder to limit the pressure to below 3 PSI for safe operation. Click here to learn the installation of a gas regulator. Click here to learn the installation of Vacuum limit definition for all quartz tube furnaces: "Vacuum pressures may only be safely used up to 1000°C a gas regulator